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DENSO

Production Control Supplier Manual

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Control Number

PKG-010

POLICIES AND GUIDELINES

LEVEL/SECTION

PACKAGING

TITLE

NPI PACKAGING REQUIREMENTS

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PURPOSE

To define DMMI's packaging requirements for NPI parts.

RESPONSIBILITIES

I. DMMI PRODUCTION CONTROL ENGINEERING (PCE)

A. General Responsibilities

- Communicate packaging and lot size requirements to supplier as soon as this information has been decided
- Convey the amount of packaging to be purchased, the packaging type, and provide a rough time-line for delivery
- Provide suppliers with either an A-part specification or component specification as soon as it is approved.

II. SUPPLIER

A. General Responsibilities

- Immediately update shipping's work instructions to reflect PCE's written requirements (email or fax) for packaging and lot sizes.
- Distribute DMMI packaging specifications internally to respective departments.
- Insure that outbound shipments are in the correct container and lot size prior to shipping
***NOTE: As soon as PCE conveys packaging requirements all shipments must be repacked into the correct container and lot size**
- When packaging is first shipped to the part supplier, DENSO PCE must be contacted and provided with the packaging condition and number of containers delivered.

B. Backup Expendable packaging for NPI part

- If the packaging is not currently used at the supplier, and the lead-time for packaging delivery is a problem the supplier must use backup packaging that conforms to:
 1. Backup packaging must be identical in size and have the same lot size as what DMMI has established
 2. Box styles and printing must meet requirements in section PKG-004 of this manual
- Exceptions to box size and style requirements must be addressed directly with the respective PCE engineer